

# **CNC and Machine Tools** Component

For CNC manufacturers and machine tool builders, ModuleWorks offers the full range of industry-proven toolpath generation and simulation technology directly on the CNC controller.





Path Planning Integrated on Controls



#### **Digital Twin**



5-Axis Milling Machine

## **Toolpath Cycles**

Extend your high-quality production machines with:

Advanced cycles: • Adaptive roughing • Turn-milling

Feature-based machining: • Deburring • Automatic 3+2 roughing

Innovative user experience: • 3D machining • Simulation and collision checking

#### **Digital Twin**

Turn your virtual CNC control into a full digital twin.

Features:

- 3D simulation and visualization
- Material removal and additive simulation
- Full-scene collision detection and safety distance violation detection
- Powerful APIs to add custom PLC functionality
- Supports high-frequency data
- Can be integrated into Windows/Linux x64 and x86 environments

# Simulation

Enhance your/CNC control with a complete • Handles all the necessary tool data virtual environment for:

- Large and complex toolpath simulation
- High-performance verification
- Full-scene collision checking
- Toolpath analysis and optimization

# Job Setup

- including adapters and holders
- Stock, fixture and target 3D models
- Can be linked to tool management systems and libraries
- Can be integrated into CAM systems

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Finishing Strategy



Milling Simulation

#### **Machining Strategies**

The toolpath machining component uses 3D geometries to generate accurate gouge-free toolpaths.

- Adaptive roughing for simple 2D geometries and 3D models
- 3-axis cycles including high-speed machining
- Turning including adaptive and B-axis turning
- Rotary cycles for 4-axis machining
- Full range of 5-axis cycles

## **Cutting Simulation**

- Interactive navigation between the NC-line and the simulation model
- · Collision checking between the tool holder, tool shaft and workpiece
- Toolpath coloring for air cuts and collisions
- Comparison with the CAD model



Toolpath Analysis

#### **Toolpath Statistics and Analysis**

- Percentage of air cuts
- Removed material volume
- Tool engagement calculation
- Axis reversal detection
- Feedrate-based coloring

For more information about real-time collision avoidance, advanced cutting/and machine simulation visit: **www.moduleworks.com** 



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